

Date: Friday, 09/01/2009 12:52:50 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GUARD
Job Number	: 44532		
Estimate Number	: 13302		
P.O. Number	:	Part Number	: D37751
This Issue	: 09/01/2009 S.O. No. :	Drawing Number	: D3775 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 42875	Material	:
Written By	: <u>09-01-09</u>	Due Date	: 16/01/2009 Qty: 10 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 08-05-05 JLM Verified By:EC Est Rev:B 08-07-18 revB as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELINR1500 Inventory



Comment: Qty.: 0.2468 f(s)/Unit Total : 2.4675 f(s)

1.50" Black Delrin Bar

Batch: 24/10/11 S

09/01/10

2.0 DOOSAN LATHE DOOSAN LATHE



Comment: DOOSAN LATHE

1- Turn as per Folio FA742 Rev: 1/A & Dwg D3775 Rev: 13

2-Deburr per dwg D3775

07/01/10

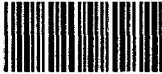
3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

07/01/10

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

09/01/11

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

St 112

9/1/12

10x
SP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUARD

Job Number: 44532

Part Number: D37751

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



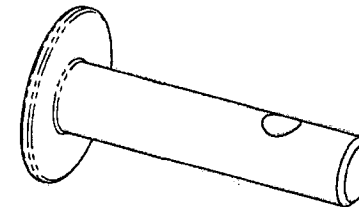
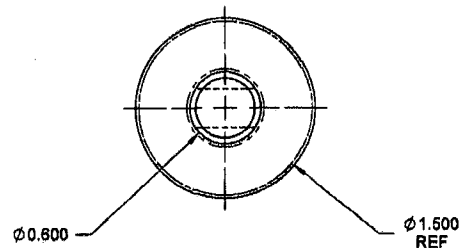
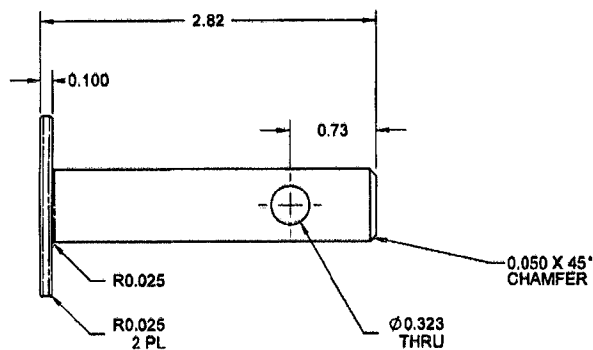
09/01/12 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-12



W/O 44532

D3776-1 GUARD

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL ROUND BAR (REF. DART SPEC. M-DELIN-R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

B	RE-DESIGN -1 FOR LONGER PROFILE. ELIMINATE -3	HS	08.06.10
A	NEW ISSUE	HS	08.08.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3775	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	GUARD	NTS
DATE	08.06.10	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS ISSUED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	